Applicants: Brehm, et al.

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LISTING OF CLAIMS:

The following listing of claims will replace all prior versions and listings of claims in the

application:

What is claimed is:

1. (Currently amended) A security and/or valuable document, including a

banknote, comprising a paper support, a film element which has one or more optical security

features, and a sealing layer, wherein the support has one or more window-shaped openings

which are at least one through-hole, the at least one through-hole being closed by means of the

film element which projects beyond the openings at least one through-hole on all sides,

the sealing layer covers the surface of the film element at least in the region of the

openings at least one through-hole, the sealing layer being applied to the side of the support

which is in opposite relationship to the film element the sealing layer being formed from a

lacquer layer which is applied by at least one of printing, pouring, sprinkling and spraying.

2. (Previously Presented) A security and/or valuable document according to

claim 1, wherein the sealing layer has a surface area of at least 80% the surface area of the film

element.

3. (Previously presented) A security and/or valuable document according to

claim 1, wherein the area of the sealing layer has 100 to 120% of the area of the film element.

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4. (Previously presented) A security and/or valuable document according to

claim 1, wherein the sealing layer is transparent.

5. (Previously presented) A security and/or valuable document according to

claim 1, wherein at least one of the sealing layer and the film element is overprinted with a

printing at least in region-wise manner.

6. (Previously presented) A security and/or valuable document according to

claim 1, wherein the sealing layer is of a thickness in the range of 2 to 10 µm.

7. (Previously presented) A security and/or valuable document according to

claim 6, wherein the sealing layer is applied by printing to the support by means of a screen

printing process.

8. (Previously presented) A security and/or valuable document according to

claim 6, wherein the lacquer layer has an expansion coefficient which approximately

corresponds to the expansion coefficient of the film element.

9. (Previously presented) A security and/or valuable document according to

one claim 1 wherein the sealing layer has an expansion coefficient which approximately

corresponds to the expansion coefficient of the film element, wherein the length expansion

coefficient and/or the modulus of elasticity of the film element approximately corresponds to that

of the sealing layer.

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10. (Previously presented) A security and/or valuable document according to

claim 9 wherein the sealing layer has a length expansion coefficient which differs from a length

expansion coefficient of the film element by not more than 10%.

11. (Previously presented) A security and/or valuable document according to

claim 9, wherein the sealing layer has a modulus of elasticity which differs from the modulus of

elasticity of the film element by not more than 10%.

12. (Original) A security and/or valuable document according to claim 10,

wherein the difference between length expansion coefficients is not more than 5%.

13. (Original) A security and/or valuable document according to claim 11,

wherein the difference between moduli of elasticity is not more than 5%.

14. (Currently amended) A security and/or valuable document, comprising:

a paper support including at least one opening through-hole;

a film element including at least one optical security feature, said film element covering

said at least one opening through-hole and at least a portion of said support surrounding said at

least one opening through-hole, said film element disposed on a first side of said support; and

a sealing layer covering said at least one opening through-hole, said sealing layer

disposed on a second side of said support opposed to said first side, wherein said sealing layer

includes a lacquer.

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- 15. A security and/or valuable document according to Claim 14, (Original) wherein said security document includes a bank note.
- 16. A security and/or valuable document according to Claim 14, (Original) wherein said sealing layer is applied by at least one of printing, pouring, sprinkling and spraying.
- 17. A security and/or valuable document according to claim 1, (New) wherein the sealing layer is directly applied to at least a portion of cut edges forming inner surfaces of the through-hole.
- 18. (New) A security and/or valuable document according to claim 1, wherein at least a portion of the sealing layer substantially extends from the covered surface of the film element to the side of the support which is in opposite relationship to the film element.
- 19. A security and/or valuable document according to claim 14, (New) wherein the sealing layer directly engages at least a portion of both said film element and cut edges forming inner surfaces of the through-hole.
- 20. A security and/or valuable document according to claim 14, (New) wherein at least a portion of the sealing layer substantially extends from a surface of the film element to the side of the support which is in opposite relationship to the film element.